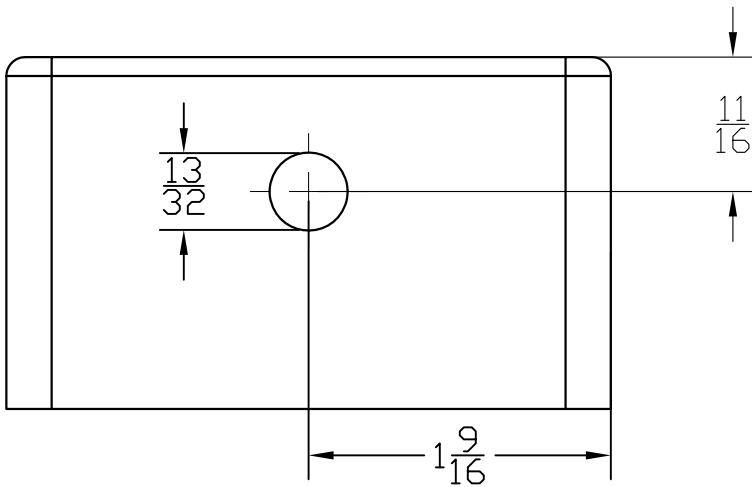


Modular EV Power LLC

Box drilling for security rings
12/3/2010

Drill holes with Forstner bit or
brad point wood working bit for
best results. If a standard
twist drill is used drill a small
hole first and be prepared for
the drill to grab the part as
it breaks through.



Be sure to use a nut
with a nylon lock in the
inside so it will not come
loose.

Be sure to add a
ground wire from
internal green wires to
the new ring for
electrical safety.

Make sure the wires do
not rub on the ring end
or nuts.

